

انجمن شرکت های مهندسی و ساخت (صنایع نفت و نیرو)

Engineering & Construction Companies Association

(oil & power industries)

ECCA Members Capabilities

Jan 2021







ECCA has been founded in 1999 by members who were active in Oil, Gas and Petrochemical EPC Projects.



In 1990s, by initiation of NPC in order to expand the potentials of the Engineering Companies to become EPC Contractors; among more than 60 engineering companies active in Oil & Gas sector, ECCA members planned to develop their capabilities to become EP / EPC Contractors.



Since then, ECCA members have performed most of the refineries, gas treating and petrochemical projects in Iran, either on stand-alone basis or in a joint venture with the international companies.



The ECCA members have performed:

- More than 80% of EP/EPC projects in Oil and Gas and Petrochemical by the end of 2020
- Most of the projects are Mega projects with production capacities which were the largest in middle east
- The contract price of the Projects are more than USD 50 Billion.



The ECCA members have more than 25,000 employees

- 95% of them are full time employee
- 75% of such employees are university graduates



At the moment, ECCA members are eligible to handle about USD 36 Billion projects.



Summary of Capabilities

- General Contracting (GC)
- Project Management Contracting (PMC)
 - Technology Evaluation and Selection
 - o Licensor Selection
 - o Finance and Insurance Arrangement



Summary of Capabilities

- Engineering, Procurement & Construction (EPC)
 - Feasibility and Conceptual Studies
 - Basic Design and FEED Preparation
 - Detail Design and Engineering
 - Procurement Engineering Services
 - Supply of Material and Equipment
 - o Field Engineering, Technical Services and Construction Supervision
 - O Pre commissioning, Commissioning and Start-up Management



ECCA members in cooperation with international engineering firms and technical institutes have been able to:

- Acquire and transfer several know-how
- Develop several licenses and know-how for different technologies in Oil, Gas and Petrochemical Industries





←LINDE

 \leftarrow LURGI/ Air Liquide -Lurgi

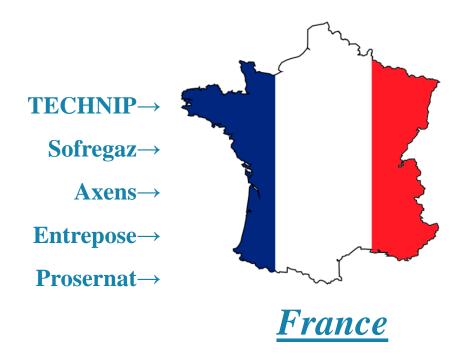
 \leftarrow Thyssen Krupp (UHDE)

 \leftarrow **ZIMMER**

←BASF

 \leftarrow Salzgitter

Germany ←Basell







 \leftarrow Dragados Industrial S.A

←Technicas Reunidas (TR)

DAELIM INDUSTRIAL Co

Samsung Engineering→

LG Engineering (GS, E&C) \rightarrow

Hyundai Development Co→







- COSTAIN OIL, GAS & PROCESS
- Kaeverner/ John Brown
- Foster Wheeler/ Amec Foster Wheeler
- GSA
- Worley Parsons
- Simon Carves
- UOP
- KBR
- MW KELLOG
- Petrofac

JGC Corporation→

 $\textbf{TOYO Engineering} {\rightarrow}$

 $\textbf{CHIYODA} {\rightarrow}$

<u>U.K.</u>

Mitsui Engineering and shipbuilding (MES) \rightarrow







- ←ABB Lummus/CD&I
- **←Frames**
- **←Stamicarbon**
- **←Shell**
- **←MAN Ferrostaal**







Romania











ECCA Members Capabilities in Oil, Gas Refinery & Petrochemical Projects

All ECCA members have capability and know-how of perform feasibility study, PDP, basic engineering, detail engineering, procurement, construction Project management, and commissioning services for non licensed and non patented projects.

For those projects which require license, depending on the services provided by the licensor, ECCA members have the capability and in-house know how to receive the Process Design Package (PDP) from Licensor and complete the scope of work as described above.

Following tables are the type of the projects that the ECCA member's have already performed successfully.



Engineering Capability Gas Refinery & Treating Units

Unit	PDP	Basic Eng. of units with a PDP from licensor	Basic Eng.	FEED	Detail Eng.
C2 Recovery	✓			1	✓
H2 and Liquid Hydrocarbon Recovery				7	1
Slug catcher & Reception Facilities				\	√
aMDEA unit (Process)					
Gas Treating / Absorption					
MEG Regeneration And Injection			/	i	
LNG Recovery					
Gas Contaminates Removal					
Condensate Stabilization					
C2 Recovery	1				7



Engineering Capability Gas Refinery & Treating Units (Cont.)

Unit	PDP	Basic Eng. of units with a PDP from licensor	Basic Eng.	FEED	Detail Eng.
Gas Dehydration With TEG	✓			✓	1
Gas Dehydration with Molecular Sieve	✓	Hara.	180	1	MA
CO2 Recovery / Removal				~	4
Gas to Liquid - GTL					
NGL Recovery	*				
HC Dew point Control	10 重量				
Export Gas Compression	¥				
Propane Refrigeration	1				



Engineering Capability Petrochemical Unit

Unit	PDP	Basic Eng. of units with a PDP from licensor	Basic Eng.	FEED	Detail Eng.
Acetic Acid				✓	✓
Ammonia				✓	✓
Urea					✓
Aromatics			Day of the same	tion /	\
BTX Aromatics					i Hi
Butadiene					
Butene-1					
Carbon Black					
DME				1	10
Ethers				1	1



Engineering Capability Petrochemical Unit (Cont.)

Unit	PDP	Basic Eng. of units with a PDP from licensor	Basic Eng.	FEED	Detail Eng.
Phosphoric Acid		✓		✓	✓
Crystal Melamine		✓		✓	✓
Phenol			1000	√aµ.	
Polyesters					
Polyethylene	THE V				7 / 1
Polypropylene	10 at				
Polystyrene					
Propylene				70	Z ""
PVC					1



Engineering Capability Petrochemical Unit (Cont.)

Unit	PDP	Basic Eng. of units with a PDP from licensor	Basic Eng.	FEED	Detail Eng.
Phosphoric Acid				✓	✓
Crystal Melamine	2				V Hair
Phenol	1.				4
Polyesters					
Polyethylene			H	-	
Polypropylene		A DITA	or he start	/	
Polystyrene	1	FINA.			
Propylene					/
PVC					



Engineering Capability Petrochemical Unit (Cont.)

Unit	PDP	Basic Eng. of units with a PDP from licensor	Basic Eng.	FEED	Detail Eng.
Styrene		✓		\	1
VAM				/	→
MEA / DEA / MDEA				1	1
HDPE		The state of the s			
LDPE					
LLDPE					



Engineering Capability Oil Refinery Unit

unit	PDP	Basic Eng. of units with a PDP from licensor	Basic Eng.	FEED	Detail Eng.
Alkylation		✓		✓	✓
Asphalt Blowing Unit			✓	✓	✓
Coking		✓	-	✓	✓
Crude Distillation	√	11 4	✓	✓	✓
Catalytic Reforming		4	4	1	✓
Catalytic Cracking / Hydro-cracking	- 1			✓	✓
Desulfurization / Hydro-treating	ALC:			√	✓
Dewaxing	.		9	V	1 1 1 1 1 1 1 1 1 1
Fluid Catalytic Cracking (FCC)	The state of		7. TO 18	√	



Engineering Capability Oil Refinery Units (Cont.)

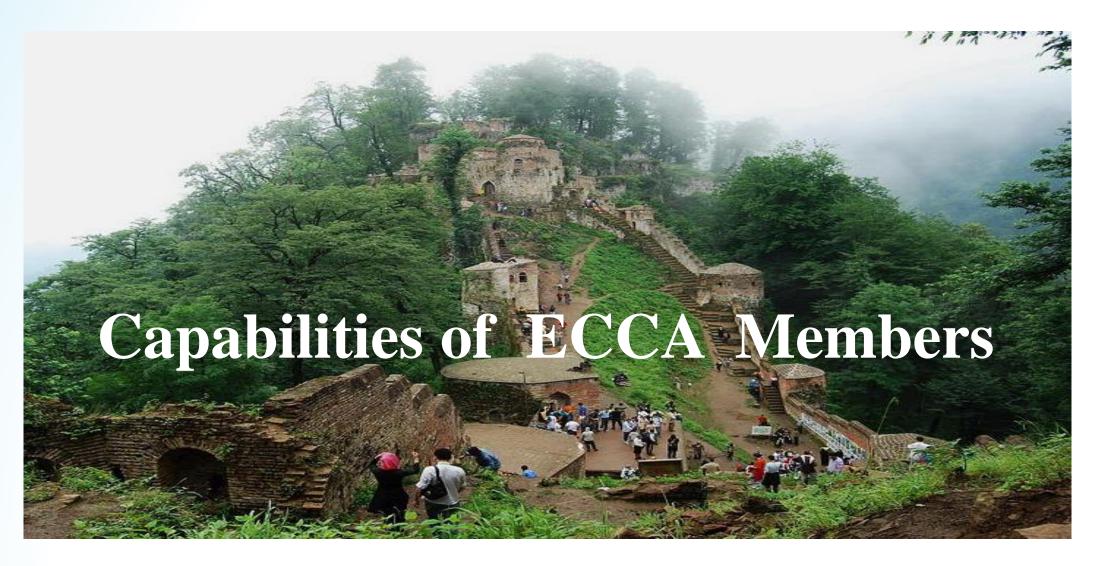
unit	PDP	Basic Eng. of units with a PDP from licensor	Basic Eng.	FEED	Detail Eng.
Gas Treating (C1/C2) - H2S Removal / Amine	√			✓	1
LPG Recovery / Sweetening	✓		1	✓	✓
MTBE		✓		V 11	1
Isomerization				1	1
Lube and Wax Processing	defection of the				
Mercaptan Removal					
Olefins Recovery					
Delayed Coker					
SO2 Removal					
Sour Gas Treatment					



Engineering Capability Oil Refinery Units (Cont.)

unit	PDP	Basic Eng. of units with a PDP from licensor	Basic Eng.	FEED	Detail Eng.
Sulfur Recovery			Ja .	✓	✓
Vacuum Distillation	✓		1	/	✓
Visbreaking				✓	✓
Sour Water Stripper	1		1	✓	✓
Hydrogen Plant			9100	7	
OCT / CCR	30 10 10			_ <	
Mild Hydrocracking				/	
PSA	7			/	
Spent Caustic / Treating			✓	1	✓







Capabilities of ECCA Members Refining Processes

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
Alkylation	✓	_	✓	✓
Asphalt Blowing Unit	✓	L	✓	✓
Coking	1	1	✓	✓
Crude Distillation		N	✓	_
Catalytic Reforming		L	1	✓
Catalytic Cracking / Hydro-cracking			444	
Desulfurization / Hydro-treating			Je . 13 le . 11 le . 1	
Dewaxing			/	
Fluid Catalytic Cracking (FCC)				
Gas Treating (C1/C2) - H2S Removal / Amine	THE REAL PROPERTY.	Land of the land	- 1 / + - t	



Capabilities of ECCA Members <u>Refining Processes (Cont.)</u>

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
LPG Recovery / Sweetening	✓	N	1	1
MTBE		L	✓	
Isomerization			1	*
Lube and Wax Processing				
Mercaptan Removal				
Olefins Recovery		N	1	
Delayed Coker				
SO2 Removal		C		
Sour Gas Treatment		N		
Sulfur Recovery				1



Capabilities of ECCA Members Refining Processes (Cont.)

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
Vacuum Distillation	√	N		✓
Visbreaking	✓	L	√	
Sour Water Stripper	✓	N		
Hydrogen Plant	1		177	
OCT / CCR				1
Mild Hydrocracking				
PSA				
Spent Caustic / Treating		N		
Sulfuric Acid Recovery Plant (SARP)	TRUE -			



Capabilities of ECCA Members Petrochemical Processes

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
Acetic Acid	✓		✓	✓
Ammonia		L	✓	✓
Urea		L	✓	
Aromatics			***	
BTX Aromatics			· ·	
Butadiene			→	
Butene-1	75 a 12 (13)	F.C. Car		
Carbon Black				
DME				
Ethers				



Capabilities of ECCA Members Petrochemical Processes (Cont.)

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
Ethyl-benzene	✓	L		✓
Ethylene	✓	L		✓
Ethylene Glycol / MEG / DEG / TEG	✓	ī		→
Ethylene Oxide	✓	L	1	
MTP		L		
Methanol				
Methane Purification				
Olefins				
PET / PTA				
Phosphoric Acid				



Capabilities of ECCA Members Petrochemical Processes (Cont.)

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
Crystal Melamine	✓	L	✓	✓
Phenol	✓	L	✓	✓
Polyesters	✓	State L	✓	✓
Polyethylene	✓	C Saudina		✓
Polypropylene	✓			· ·
Polystyrene	√	_	\	
Propylene		L	Y	
PVC				
Styrene				
VAM	→	Car L	✓	✓



Capabilities of ECCA Members Petrochemical Processes (Cont.)

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
MEA / DEA / MDEA	✓	L	√	
HDPE	√	11 1	1	1
LDPE				
LLDPE	✓	· • •		



Capabilities of ECCA Members <u>Gas Processes</u>

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
C2 Recovery	✓	N	✓	✓
H2 and Liquid Hydrocarbon Recovery	✓	N	✓	✓
Reception Facilities	✓	N	✓	✓
aMDEA unit (Process)	✓	L		✓
Gas Treating / Absorption	✓	N	✓	✓
MEG Regeneration And Injection	✓	N	Y	
LNG Recovery	1	N		
Gas Contaminates Removal	4	N	1	
Condensate Stabilization		N N		
Gas Dehydration With TEG		resign to N	✓	✓



Capabilities of ECCA Members <u>Gas Processes (Cont.)</u>

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
CO2 Recovery / Removal	1	N	✓	
Gas to Liquid - GTL	1	L		
NGL Recovery		N N		
HC Dew point Control	1	N.		The same of the sa
Export Gas Compression	1	N	V	
Propane Refrigeration		N		The state of the s



Capabilities of ECCA Members *Utilities*

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
Water System (sea water , desalination)	✓	N	✓	✓
Steam Generation	✓	N		✓
Fuel System (fuel gas, fuel oil)		N	7	△
Cooling and Machinery Water		N		
Plant and Instrument Air		N N	V.\	
Nitrogen Generation Unit		N		
Fire Water	✓	N		✓
Tankage and Interconnection	✓	N	✓	✓
Plant and Potable Water	1	N	✓	✓



Capabilities of ECCA Members <u>Utilities (Cont.)</u>

Unit	PROJECT MANAGEMENT	LICENSE / NON LICENSE	BASIC ENGINEERING*	DETAIL ENGINEERING
Flare System	1	N	→	
Power Generation				
Waste Water Treatment		N		

^{*} Those licensed processes for which local reference plants are not available, PDP shall be made available enabling EPC contractors to develop Basic Engineering.











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